

206 SERIES

Horizontal Hold Down Clamps | Product Overview

Features:

- All stainless steel construction
- Offers good bar clearance under clamping bar while maintaining low profile

Applications:

- Assembly
- Chemical processing
- Closures
- Light duty clamping

Also Available:

See page MC-ACC-1 for accessories
Accommodates M4 or #8 spindle accessory

206-SS

Flanged Base
Low U-Bar
Stainless Steel



206-HSS

Flanged Base
High U-Bar
Stainless Steel



Technical Information

Model	Max. Holding Capacity	Clamp Bar Opening (+10°)	Handle Opening (+10°)	Weight	Accessories (Supplied)	
					Spindle Assembly	Flanged Washers
206-SS	440 N [100 lbf]	90°	90°	0,03 kg [0.07 lb]	205943-M	105906
206-HSS		85°*	85°*			

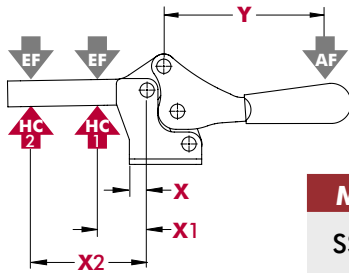
*with spindle installed

Model 206-HSS shown securing a platen on a prototyping machine.



206 SERIES

Horizontal Hold Down Clamps | Holding Capacities



Model	X	X1	X2	Y	±HC1	±HC2	±EF(X1):AF	±EF(X2):AF
SS/HSS	[0.20] 5	[0.43] 11	[1.06] 27	[1.14] 29	[100 lbf] 440 N	[50 lbf] 220 N	5:1	3:1

Dimensions shown "mm [inch]" ± HC = Holding Capacity, EF = Exerting Force, AF = Applied Force
See page MC-TEC-4 for additional information.

Dimensions | -SS/-HSS

206-SS

Flanged Base
Low U-Bar
Stainless Steel

